



TIGER PARTNERS ENVIRONMENTAL POLICY AUGUST 2017





ENVIRONMENTAL MANAGEMENT POLICY AND PROGRAM

This Environmental Management Policy Statement covers all activities at any **TIGER** Partners Pty Ltd site.

The Environmental Policy is to protect the environment by striving to continually improve processes that minimise waste and pollution and by setting environmental Objectives and Targets which meet or exceed all legal requirements.

The company has a commitment to environmentally responsible design and manufacturing. Most significantly, our pursuit of excellence in design and the specification of the highest quality materials to ensure the longevity of our products.

The company is dedicated to the principle of sustainable design and development. We believe in minimising the environmental impact of our products throughout their life cycle and within the manufacture and use of our products. This is our responsibility towards future generations.

We achieve this by:

- Complying with relevant legislation and regulations and having due regard to changing community standards
- Meeting industry best practice
- Continuing an improvement in:
 - the reduction in the consumption of resources
 - the reduction of waste produced –
 - the reduction of emissions into the environment –
 - design for the environment

Waste

- Metals are divided into waste bin categories – aluminium, stainless steel and mild steel – for recycling.
- Cardboard and paper materials are compacted and also collected by VISY for recycling.
- Timber products are reused where possible or broken up and collected into timber recycle bins before collection by local timber merchants.
- Pallets are reused or recycled as timber waste.

The company has an ongoing contract with VISY for recycling and continues to seek professional advice on all waste disposal beyond that already noted and currently in practice.





Volatile Organic Compound (VOC) Emissions

- Wherever possible, environmental friendly cleaners and solvents will be used for tray degreasing and polishing.
- The nature of the company workshops will also help, being a medium scale open workshop with exceptionally good air flow. Where necessary, to improve ventilation, extraction fans will be used.
- Occasionally aerosol spray paints are required. **TIGER** has monitors the usage of these and ensure that they are only used in well ventilated areas and when required.

Greenhouse Gas Emissions (GHG)

- Vehicle engines are not run unless absolutely essential, i.e. for movement in and out of the work area of testing purposes. The nature of the company workshops will also help, being a large scale open workshop with exceptionally good air flow. Where necessary, to improve ventilation, extraction fans will be used.
- The company forklift requires fuel and care is taken to ensure it is only run for short periods of time, for loading and unloading of bulky items.

Hazardous Substances

- In line with the company OHS Manual, it is company responsibility that hazardous substances introduced in the workplace are identified and assessed using Material Safety Data Sheets (MSDS). MSDS includes information on short and long term health effects, first aid treatment and emergency procedures in the event of a spillage.
- The company will maintain a register of all hazardous substances and other records as specified in the relevant State / Territory legislation. The Hazardous Substances Register will include:
 - A list of all hazardous substances used and kept on site
 - Copies of Material Safety Data Sheets (MSDS)
 - Documented risk assessments
- Any disposal of dangerous or hazardous substances will be conducted in accordance with legislation and MSDS.





Water Consumption

Apart from usage in staff bathrooms and kitchens, water usage is not part of the company industrial process.

Power Consumption

- Regular maintenance of equipment in the workshops and the systems supplying our offices ensures the most efficient use of electricity and correct operation.
- Signs remind staff to turn off lights when rooms are not in use.
- Computers are turned off overnight.

Transportation

- Transport of both vehicles and components will be managed via consolidated loads maximising the fuel efficiencies of transport.
- **TIGER** Partners has arrangements with a freight company, where loads are configured to maximise the carrying capacity.
- Kit parts for vehicle transportation further maximising the carrying capacity of the vehicle.

Communication and Training

Training and communication on environmental issues, including pollution prevention concepts, enhances the ability to actively participate and contribute to our community's environmental quality.

- Toolbox sessions include a brief summary of the Environmental Management Program as an on-site training opportunity for staff.
- The OHS&E directory within the Business Management System provides employees with access to all health, safety and environmental management related documentation.

Environmental Management and Reporting

The OHS&E Manager (or delegate) will conduct assessments of company facilities to acquire a baseline of environmental information, ensure compliance with environmental requirements and identify opportunities to reduce the use of hazardous materials and the generation of hazardous waste. This approach utilises Workshop Managers/Supervisors to evaluate some basic requirements of a multitude of federal, state and local environmental regulations. Both potential compliance actions and best management practices are identified to enhance the work environment of employees and minimise the impact operations have on the environment. Review and reporting of identified environmental related non-conformances and / or improvement opportunities are managed using the Safety Action Register, as part of the whole of business improvement process meeting quality standards.

